

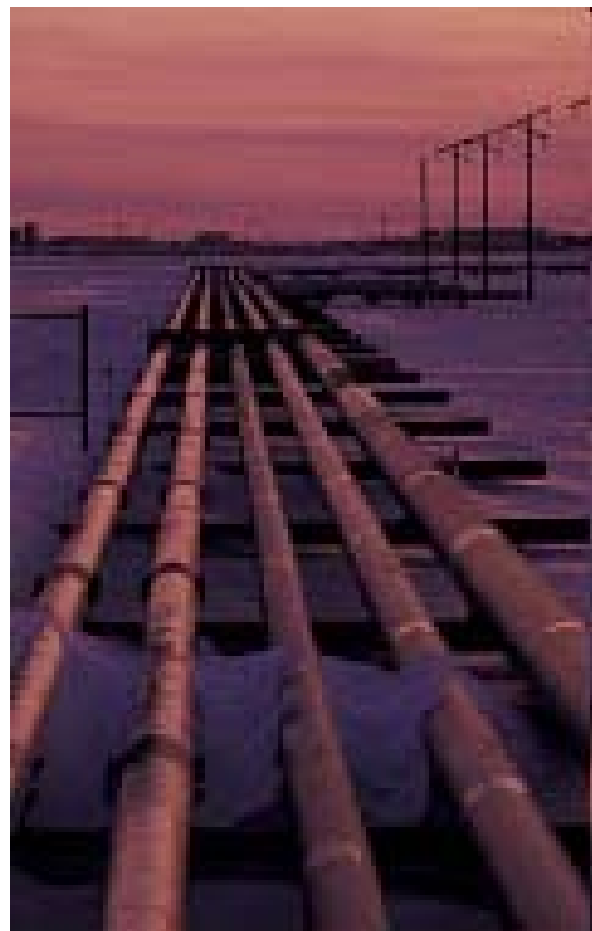
# Using GIS to Optimize Gathering Line Operations and Maintenance – A Risk Based Approach

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# Terms

- GIS
- Gathering Lines
- O&M
- Optimize
- Risk Based



# Gathering PL: One of Several Types of PL





... sometimes with unique designs



# ... and special requirements



... in interesting areas



# ... and in challenging areas





# Definitions (for presentation)

- GIS = computer tools to use and manage data
- Gathering Line = a type of PL
- O&M = activities of running a PL
- Optimize = to make better
- Risk Based
  - Risk = PoF x CoF
  - Risk-based = using an understanding of risk



# Key Message

Understanding Risk = Better Decision-Making  
Unprecedented Opportunities to Understand Risk



# Data Drives the Process



“If you don’t have a number, you don’t have a fact; you have an opinion”

# IM Rule Data (Liquids)

- HCA info
- Results from previous testing inspection
- Leak history
- Corrosion or condition data
- CP history
- Soil corrosivity
- Type and quality of coating
- Age of pipe
- Product characteristics
- Pipe wall
- Pipe diameter
- Subsidence
- All ground movement potential
- Security of thru-put
- Time since last inspection
- Defect growth rates
- Stress levels
- Leak detection
- Physical support

# IM Rule Data (Gas) Data Elements for Prescriptive IMP

## Attribute Data

- Pipe wall
- Pipe OD
- Seam type
- Manufacturer
- Date of manufacture
- Material properties
- Equipment properties

## Inspection

- Pressure tests
- In-line inspections
- Geometry inspections
- Bell hole inspections
- CP & close-interval surveys
- Coating condition and DCVG
- surveys
- Audits & reviews



# IM Rule Data (Gas) Data Elements for Prescriptive IMP, Cont'd

## Construction

- Year installed
- Bending method
- Joining method and inspection
- Depth of cover
- Crossings, casings
- Pressure test
- Coating type
- Field coating method
- Soil and backfill
- Cathodic protection
- Inspection reports

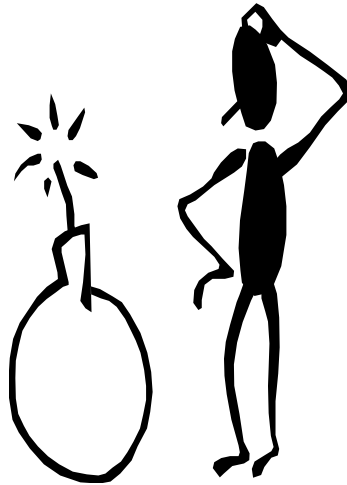
# Gas IM Rule

## Data Elements for Prescriptive IMP

### Considerations:

- Data must support risk assessment
- Data age and accuracy
- Missing data is not justification to exclude a threat from the IMP
- Common reference system needed – GIS and geospatial referencing a practical necessity for all but simplest systems
- Appendix A gives additional data needs on a threat specific basis

# Dealing with Uncertainty



Error 1: Call it 'good' when its really 'bad'

Error 2: Call it 'bad' when its really 'good'

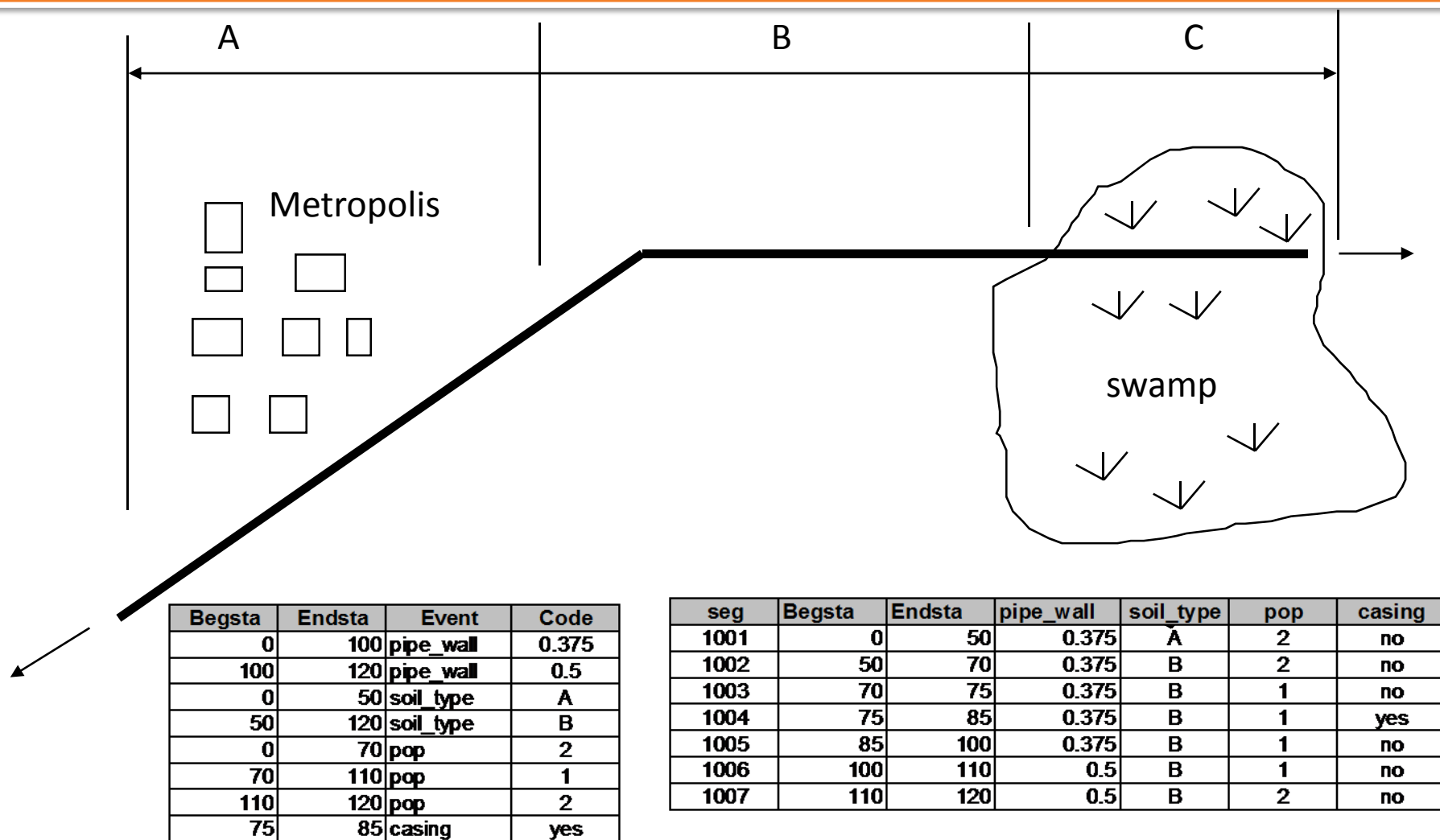
# Use of Data

- Not everything that matters can be counted;
- Not everything that can be counted matters

*-Albert Einstein*

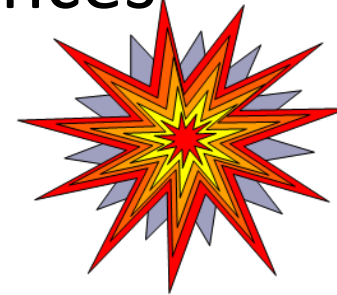
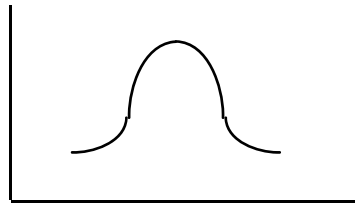


# Data Collection; Maintenance; Sectioning



# Risk Analysis: Turning Data into Information

- Risk = Probability x Consequences



- Probability = Degree of Belief
- Risk Mitigation via Integrity Mgmt in HCA

# Threat Categories

- ASME B31.8 Supplement considers 3 categories of threat:
  - *Time Dependent* – May worsen over time; require periodic reassessment
  - *Time Stable* – Does not worsen over time; one-time assessment is sufficient (unless conditions of operation change)
  - *Time Independent* – Occurs randomly; best addressed by prevention

# Time Dependent Threats

- External corrosion
- Internal corrosion
- Stress-corrosion cracking (SCC)
- Fatigue



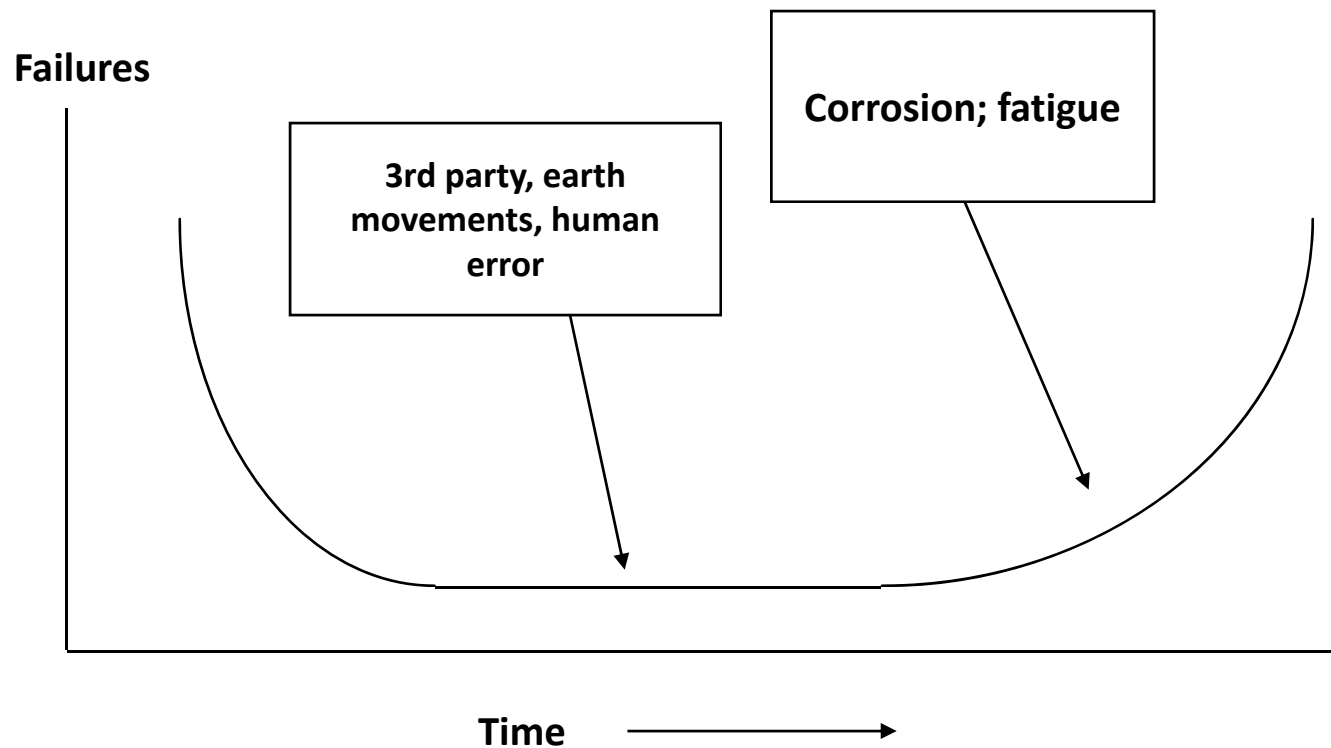
# Time Stable Threats (resistance)

- Manufacturing-related flaws in
  - Pipe body
  - Pipe seam
- Welding / Fabrication-caused flaws in
  - Girth welds
  - Fabrication welds
  - Wrinkled / buckled bend
  - Threads / couplings
- Defects present in equipment
  - Gaskets, O-rings
  - Control / relief devices
  - Seals, packing
  - Other equipment

# Time Independent (Random) Threats

- Third-party/Mechanical damage
  - Immediate failure
  - Delayed failure (previously damaged)
  - Vandalism
- Incorrect operations
- Weather related
  - Cold weather
  - Lightning
  - Heavy rain, flood
  - Earth movement

# Failure Mechanisms



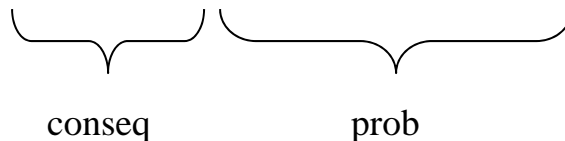
# Hawthorne Effect

“Anything that is studied, improves.”

# Better Estimates: Absolute Risk Values

## Frequency of consequence

- Temporally
- Spatially
  - Incidents per mile-year
  - fatalities per mile-year
  - dollars per km-decade



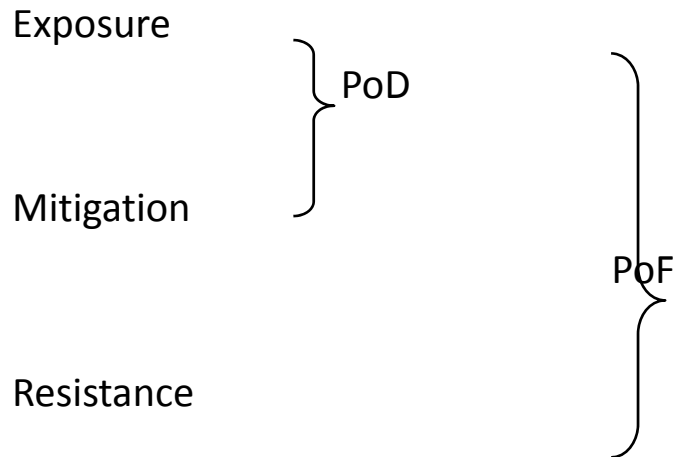
# Better Modeling: PoF Triad

- Exposure: frequency or intensity of failure mechanism(s) reaching the pipe  
when no mitigation applied
- Mitigation measure: reduces frequency or intensity of the exposure  
reaching the pipe; keeps mechanism off the pipe
- Resistance: ability to resist failure given presence of exposure/threat

attack > defense > survival

# Potential for Damage vs Failure

- Probability of Damage (PoD) =  $f$  (exposure, mitigation)
- Probability of Failure (PoF) =  $f$  (PoD, resistance)





# Estimating Threat Exposure

- Events per mile-year for time independent / random mechanism
  - third party
  - incorrect operations
  - weather & land movements
- MPY for degradation mechanisms
  - ext corr
  - int corr
  - SCC / fatigue



# Rates: Failures, Exposures, Events, etc

Failures/yr	Years to Fail	Approximate Rule Thumb
1,000,000	0.000001	Continuous failures
100,000	0.00001	fails ~10 times per hour
10,000	0.0001	fails ~1 times per hour
1,000	0.001	fails ~3 times per day
100	0.01	fails ~2 times per week
10	0.1	fails ~1 times per month
1	1	fails ~1 times per year
0.1	10	fails ~1 per 10 years
0.01	100	fails ~1 per 100 years
0.001	1,000	fails ~1 per 1000 years
0.0001	10,000	fails ~1 per 10,000 years
0.00001	100,000	fails ~1 per 100,000 years
0.000001	1,000,000	One in a million chance of failure
0.0000000001	1,000,000,000	Effectively, it never fails

# Time Dependent Mechanisms

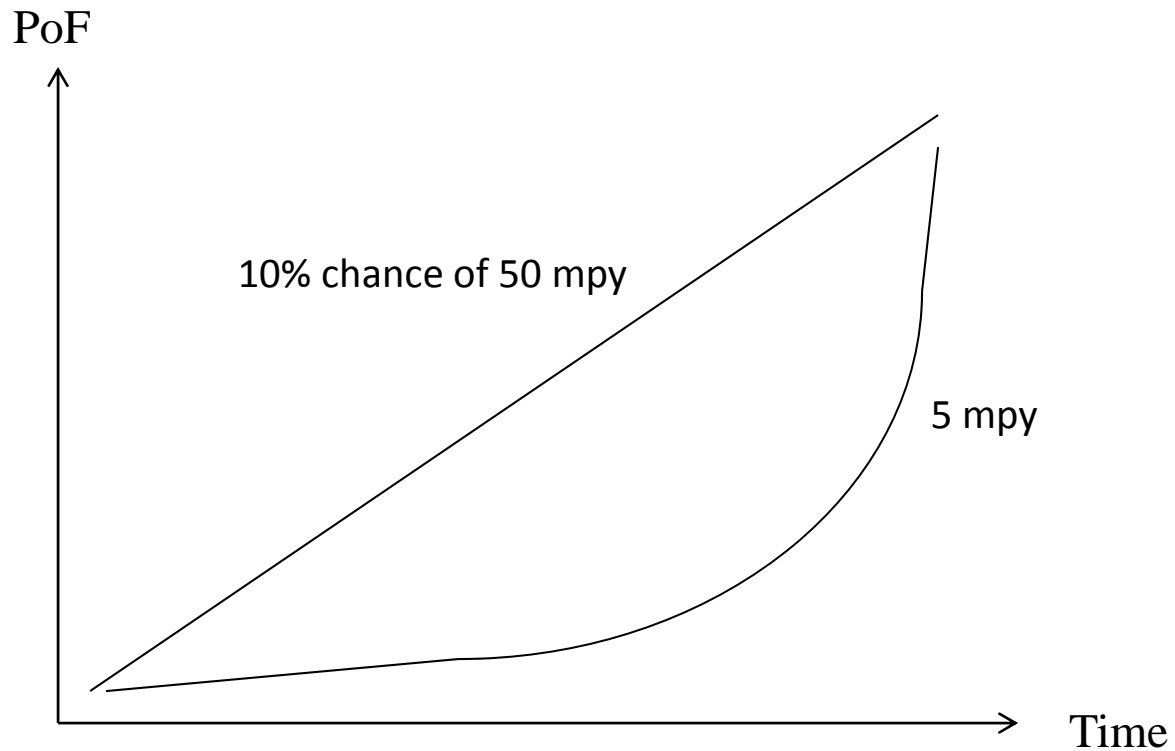
$$\text{PoF}_{\text{time-dep}} = f(\text{TTF})$$

where

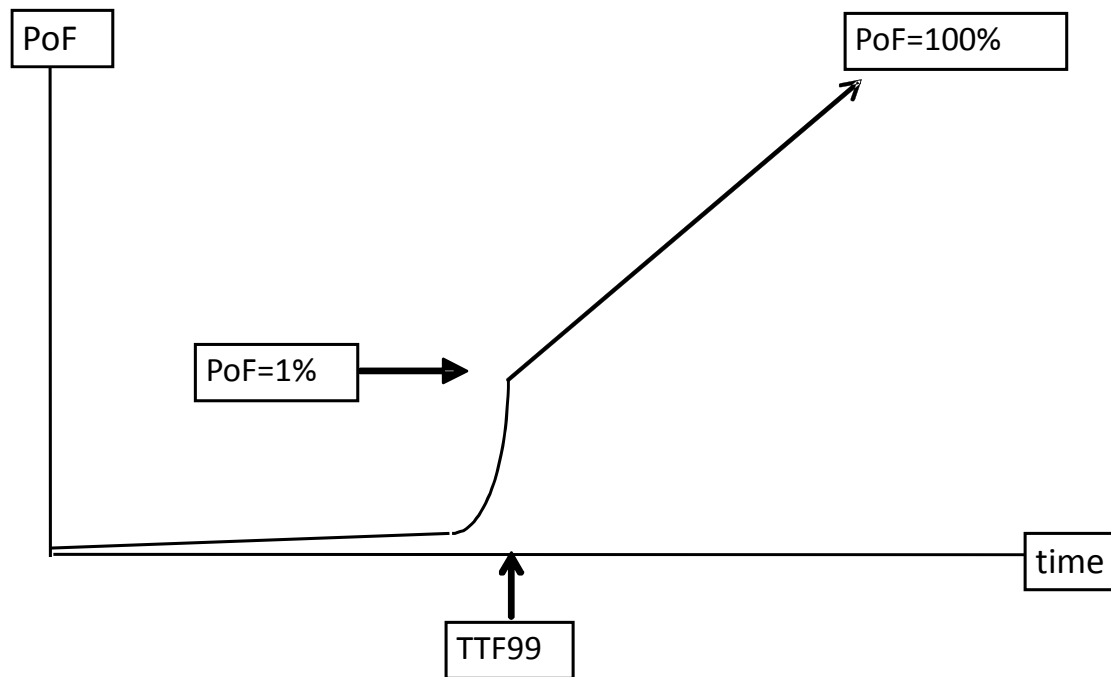
TTF = “time to failure”

$$\text{TTF} = (\text{available pipe wall}) / [(\text{unmitigated mpy}) \times (1 - \text{mitigation effectiveness})]$$

# TTF to PoF



# PoF: TTF & TTF99



# Measuring Mitigation

Strong, single measure or Accumulation of lesser measures

$$\text{Mitigation \%} = 1 - [(1 - \text{mit1}) \times (1 - \text{mit2}) \times (1 - \text{mit3}) \dots]$$

In words:

mitigation % = 1 - (remaining threat)

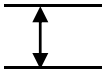
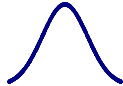



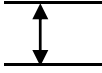

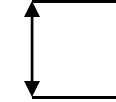


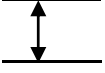




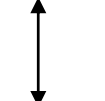




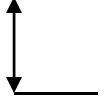

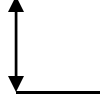


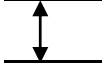
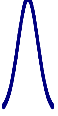
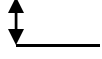






remaining threat = (remnant from mit1) AND (remnant from mit2) AND (remnant from mit3) ...

What is cumulative mitigation benefit from 3 measures that independently produce effectiveness of 60%, 60%, and 50%?  
92%

Exposure	Mitigation	Reduction	freq damage	prob damage
events/mi-yr			events/mi-yr	Prob/mi-yr
10	90.0%	10	1	63.2%
10	99.0%	100	0.1	9.52%
10	99.9%	1000	0.01	1.00%

# Best Estimate of Pipe Wall Today

Best Est Today

Press Test 1					
ILI 1					
Bell Hole 1					
Press Test 2					
Bell Hole 2					
ILI 2					
NOP					

# Final PoF

$$\text{PoF}_{\text{overall}} = \text{PoF}_{\text{thdpty}} \text{ OR } \text{PoF}_{\text{corr ext}} \text{ OR } \text{PoF}_{\text{corr int}} \text{ OR } \text{PoF}_{\text{incops}} \text{ OR } \text{PoF}_{\text{geohazard}}$$

$$\text{PoS} = 1 - \text{PoF}$$

$$\text{PoF}_{\text{overall}} = 1 - [(1 - \text{PoF}_{\text{thdpty}}) \times (1 - \text{PoF}_{\text{corr ext}}) \times (1 - \text{PoF}_{\text{corr int}}) \times (1 - \text{PoF}_{\text{incops}}) \times (1 - \text{PoF}_{\text{geohazard}})]$$



# Understanding Consequence of Failure

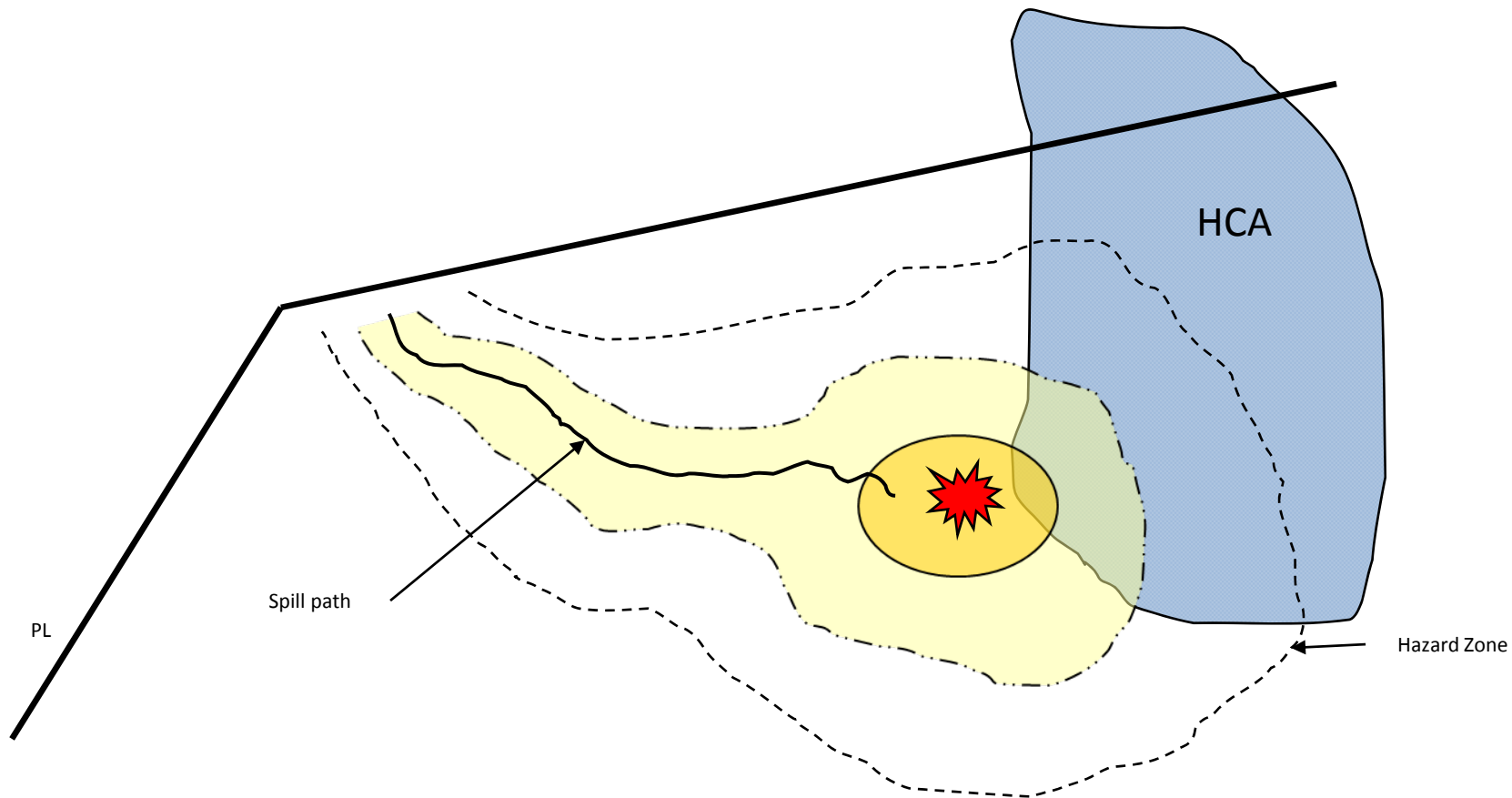
- Risk = (PoF)·(Consequence)
- Consequence of Failure
  - Leak vs rupture
  - Estimate of hazard area
  - Estimate of damages (property, people, etc)



# Initiating Event



# Hazard Zones







# PIR Calculations

## TTO13 & TTO14

**Table 7.1 Summary of Potential Impact Radius Formula**

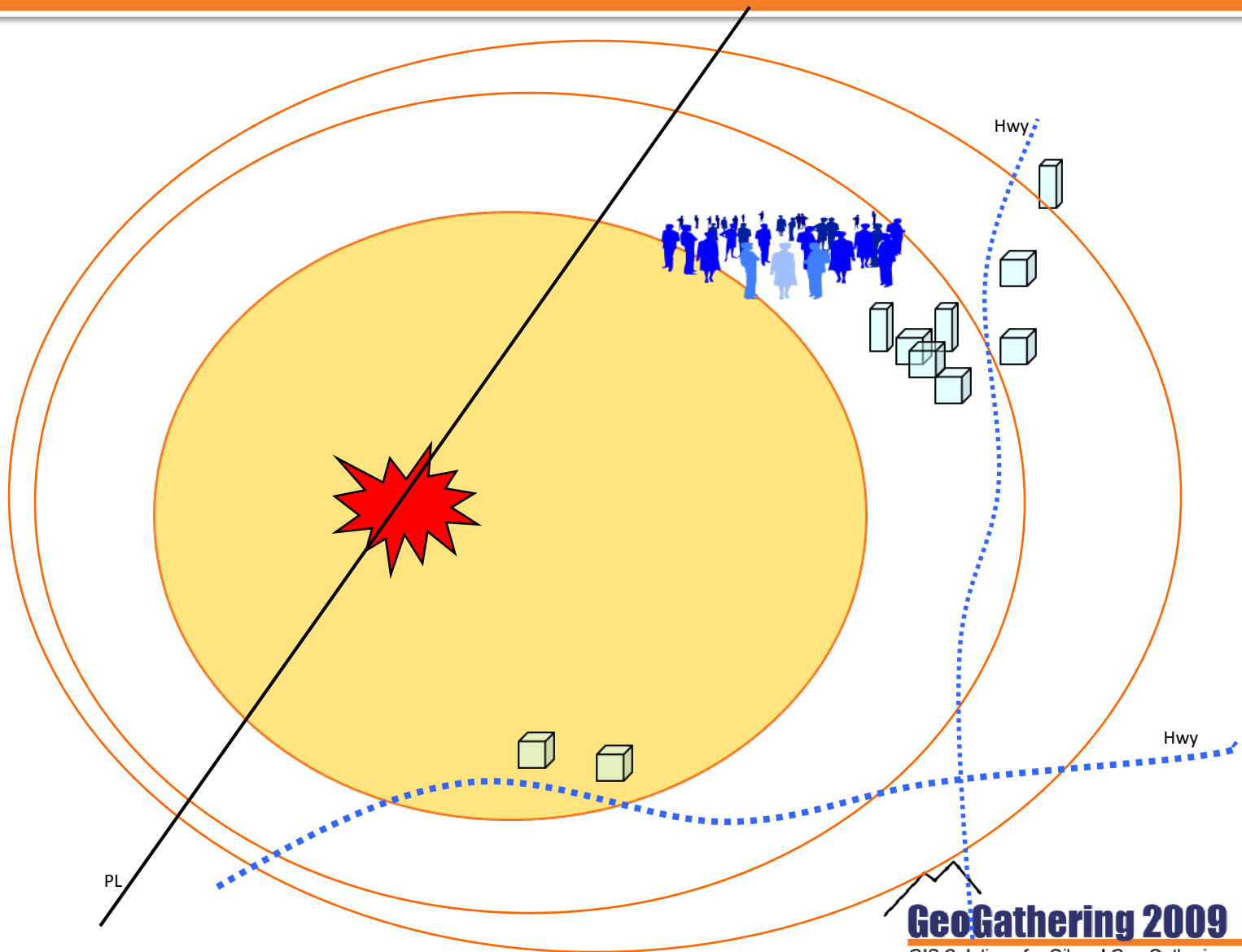
Product	PIR Formula
Ethylene	$r = 1.04 \cdot \sqrt{p \cdot d^2}$
Hydrogen	$r = 0.47 \cdot \sqrt{p \cdot d^2}$
Natural Gas (Lean)	$r = 0.69 \cdot \sqrt{p \cdot d^2}$
Natural Gas (Rich)	$r = 0.73 \cdot \sqrt{p \cdot d^2}$
Syngas	$r = 0.49 \cdot \sqrt{p \cdot d^2}$ Note 1
Note 1 See discussion in Section 4.8.5	

**Table 8.1 Summary of PIR Formulae**

Product		PIR Formula
Acetylene	1 psi Overpressure	$r = 0.021 \cdot (d^2 \cdot p)^{1/3}$
Anhydrous Ammonia (Liquefied under pressure)	1 psi Overpressure	$r = 0.014 \cdot (d^2 \cdot p)^{1/3}$
	Rural Conditions	$r = 0.08 \cdot (d^2 \cdot p)^{0.48}$
	Urban Conditions	$r = 0.07 \cdot (d^2 \cdot p)^{0.45}$
Carbon Monoxide	1 psi Overpressure	$r = 0.012 \cdot (d^2 \cdot p)^{1/3}$
	Rural Conditions	$r = 0.04 \cdot (d^2 \cdot p)^{0.5}$
	Urban Conditions	$r = 0.03 \cdot (d^2 \cdot p)^{0.45}$
Chlorine	Rural Conditions	$r = 0.38 \cdot (d^2 \cdot p)^{0.49}$
	Urban Conditions	$r = 0.16 \cdot (d^2 \cdot p)^{0.5}$
Ethylene	1 psi Overpressure	$r = 0.021 \cdot (d^2 \cdot p)^{1/3}$
Hydrogen Sulfide	1 psi Overpressure	$r = 0.015 \cdot (d^2 \cdot p)^{1/3}$
	Rural Conditions	$r = 0.37 \cdot (d^2 \cdot p)^{0.45}$
	Urban Conditions	$r = 0.27 \cdot (d^2 \cdot p)^{0.46}$
Methane	1 psi Overpressure	$r = 0.019 \cdot (d^2 \cdot p)^{1/3}$
Rich Gas	1 psi Overpressure	$r = 0.020 \cdot (d^2 \cdot p)^{1/3}$

# Receptor Characterization

- fatalities
- injuries
- occupancy
- shielding
- escape
- prop damage
- waterways
- ground water
- wetlands
- T&E wildlife
- preserves
- historical sites



# Monetized Risk: Expected Loss

Surrogate for 'risk' and 'financial exposure'

- Benefits
  - Common denominator allows unlimited comparisons
  - Defines the magnitude of the problem
  - Implies appropriate reaction
- Difficulties
  - Some consequences difficult to monetize
  - Annual (averages) vs Extremes



# Damage State Estimates

- Create Zones Based on Threshold Distances
- Estimate Damage States (or PoD) for Each Zone

Hazard Zone	injury rate	fatality rate	environ damage rate	service interruption rate
<100'	80%	8%	50%	100%
100'-50% PIR	50%	5%	30%	90%
50% -100% PIR	20%	2%	10%	80%



# Sample EL Calculations

						<i>unit cost</i>	<i>unit cost</i>		<i>unit cost</i>	
						\$100,000	\$3,500,000		\$ 50,000	<b>Expected Loss</b>
<b>Hole Size</b>	<b>Ignition Scenario</b>	<b>Maximum Distance (ft)</b>	<b>Probability of Maximum Distance</b>	<b>Hazard Zone Group</b>	<b># people</b>	<b>Human injury costs</b>	<b>Human fatality costs</b>	<b># environ units</b>	<b>Environ Damage Costs</b>	<b>Probability weighted dollars per failure</b>
rupture	immediate	400	4.8%	100'-50% PIR	5	\$ 3,600	\$ 12,600	1	\$ 720	\$ 16,920
	delayed	1500	1.6%	50% -100% PIR	10	\$ 960	\$ 3,360	1	\$ 80	\$ 4,400
	no ignition	300	1.6%	100'-50% PIR	5	\$ 1,200	\$ 4,200	1	\$ 240	\$ 5,640
medium	immediate	300	1.8%	100'-50% PIR	5	\$ 1,350	\$ 4,725	1	\$ 270	\$ 6,345
	delayed	600	1.8%	100'-50% PIR	5	\$ 1,350	\$ 4,725	1	\$ 270	\$ 6,345
	no ignition	100	8.4%	100'-50% PIR	5	\$ 6,300	\$ 22,050	1	\$ 1,260	\$ 29,610
small	immediate	50	8.0%	<100'	1	\$ 1,920	\$ 6,720	0.5	\$ 1,000	\$ 9,640
	delayed	80	8.0%	<100'	1	\$ 1,920	\$ 6,720	0.5	\$ 1,000	\$ 9,640
	no ignition	30	64.0%	<100'	1	\$15,360	\$ 53,760	0.5	\$ 8,000	\$ 77,120
			100.0%	Total expected loss per failure at this location						\$165,660

# Final EL Value

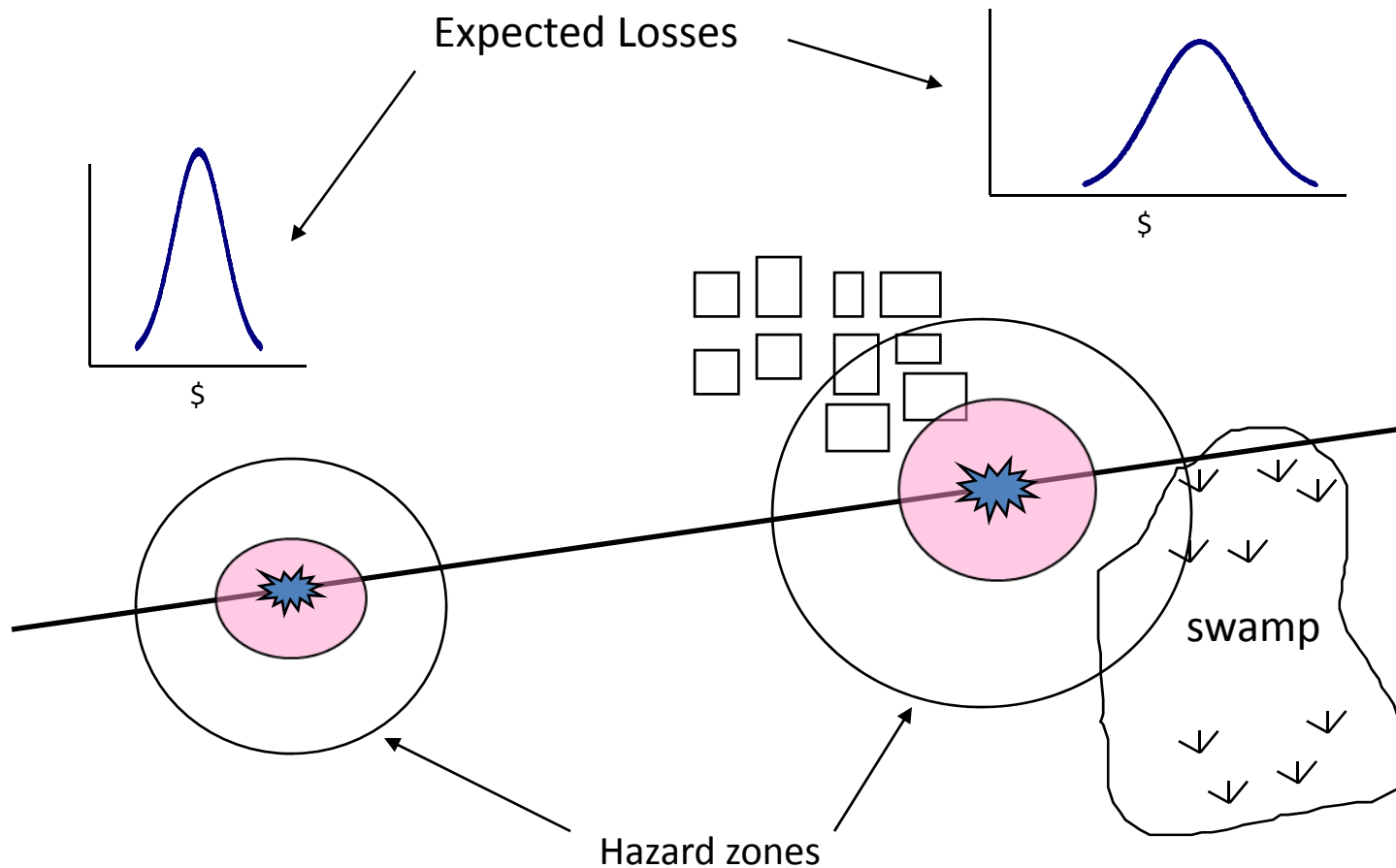
At a specific location along a pipeline:

Expected Loss			
Failure Rate (failures per mile-year)	Probability of Hazard Zone <sup>1,2</sup>	Probability weighted dollars <sup>2,3</sup>	Probability weighted dollars per mile-year
0.001	4.80%	\$16,920	\$0.81
	1.60%	\$4,400	\$0.07
	1.60%	\$5,640	\$0.09
	1.80%	\$6,345	\$0.11
	1.80%	\$6,345	\$0.11
	8.40%	\$29,610	\$2.49
	8.00%	\$9,640	\$0.77
	8.00%	\$9,640	\$0.77
	64.00%	\$77,120	\$49.36
	<b>100.00%</b>	<b>\$165,660</b>	<b>\$54.59</b>

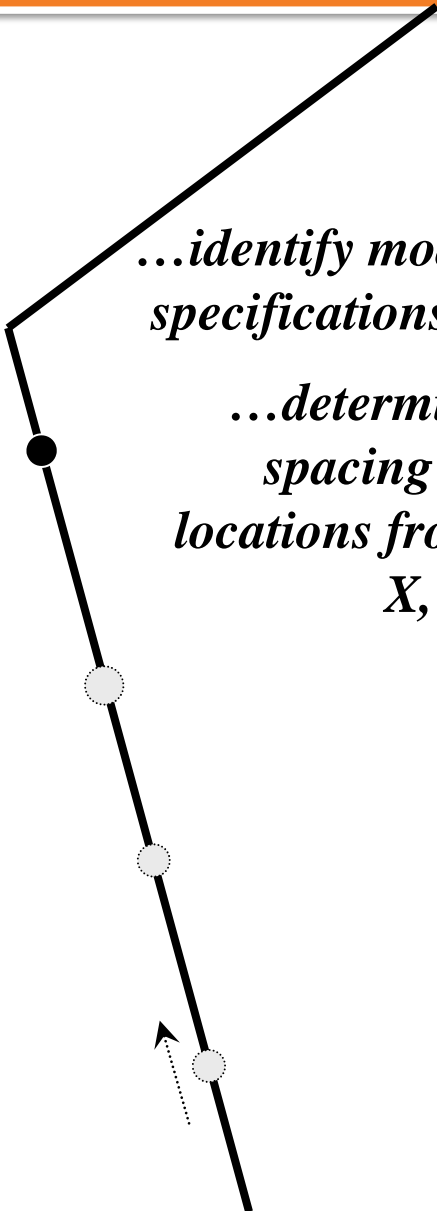
*Table Notes*

1. after a failure has occurred
2. from Table 2 above, per event
3. (damage rate) x (value of receptors in hazard zone), per event

# Expected Losses Vary Along PL



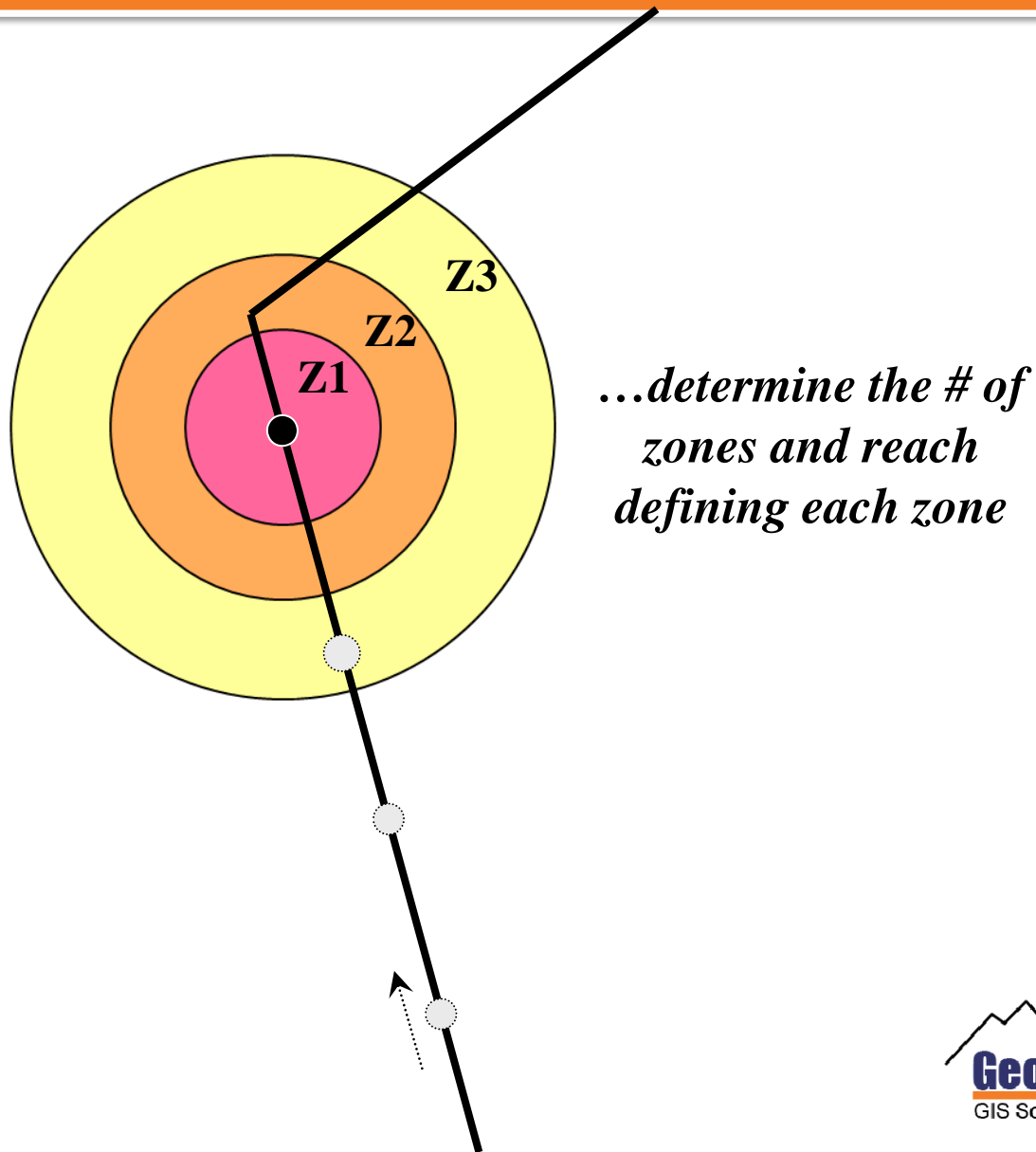
# *Step 1:* **Determine On-Line Sampling Interval**



*...identify model and pipeline specifications (e.g., product)*

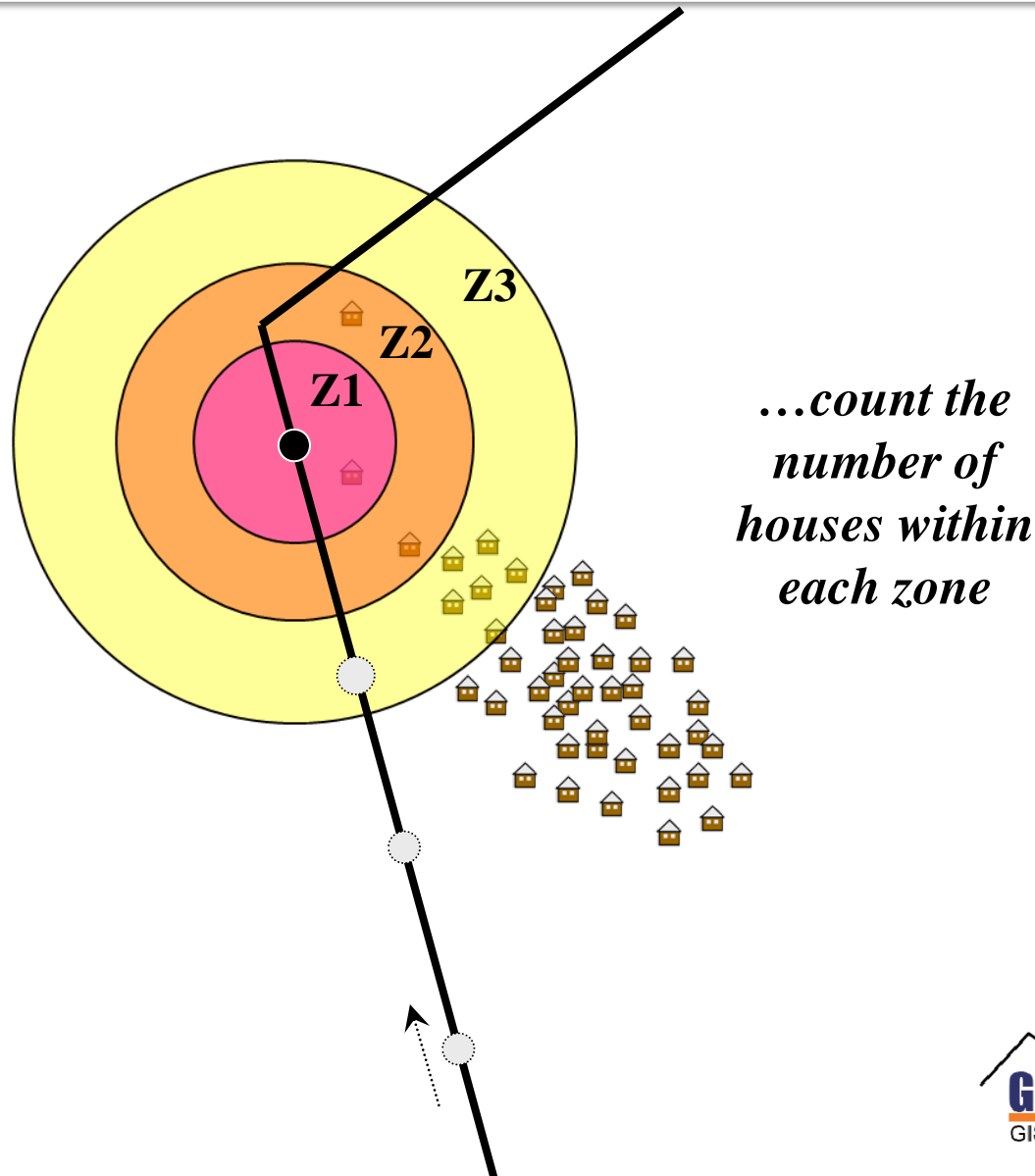
*...determine the interval spacing or read point locations from a stored file of X,Y points*

## Step 2: Establish Hazard Zones

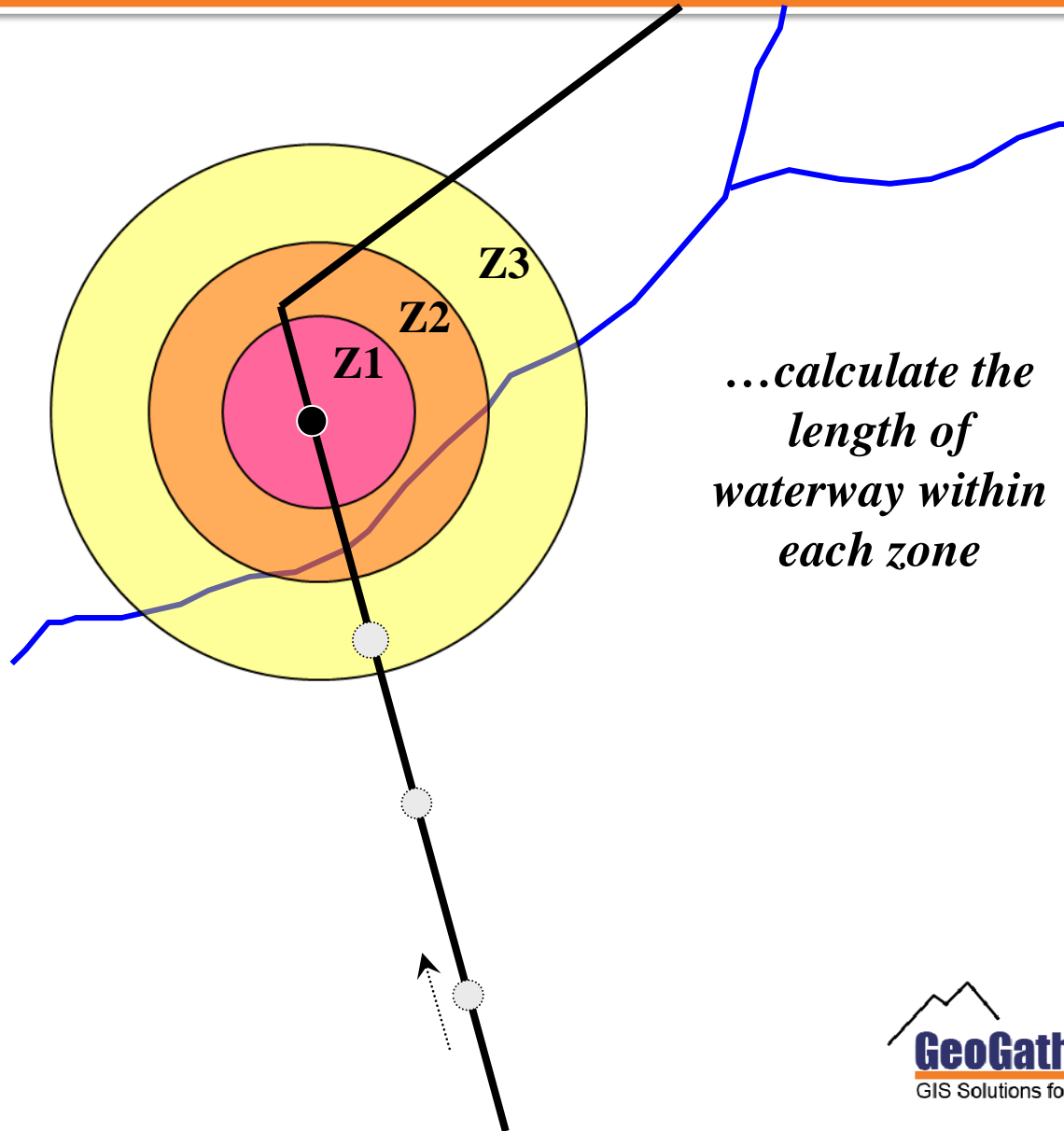


# Step 3: Determine Number of Houses in Each Zone

(Point Features)

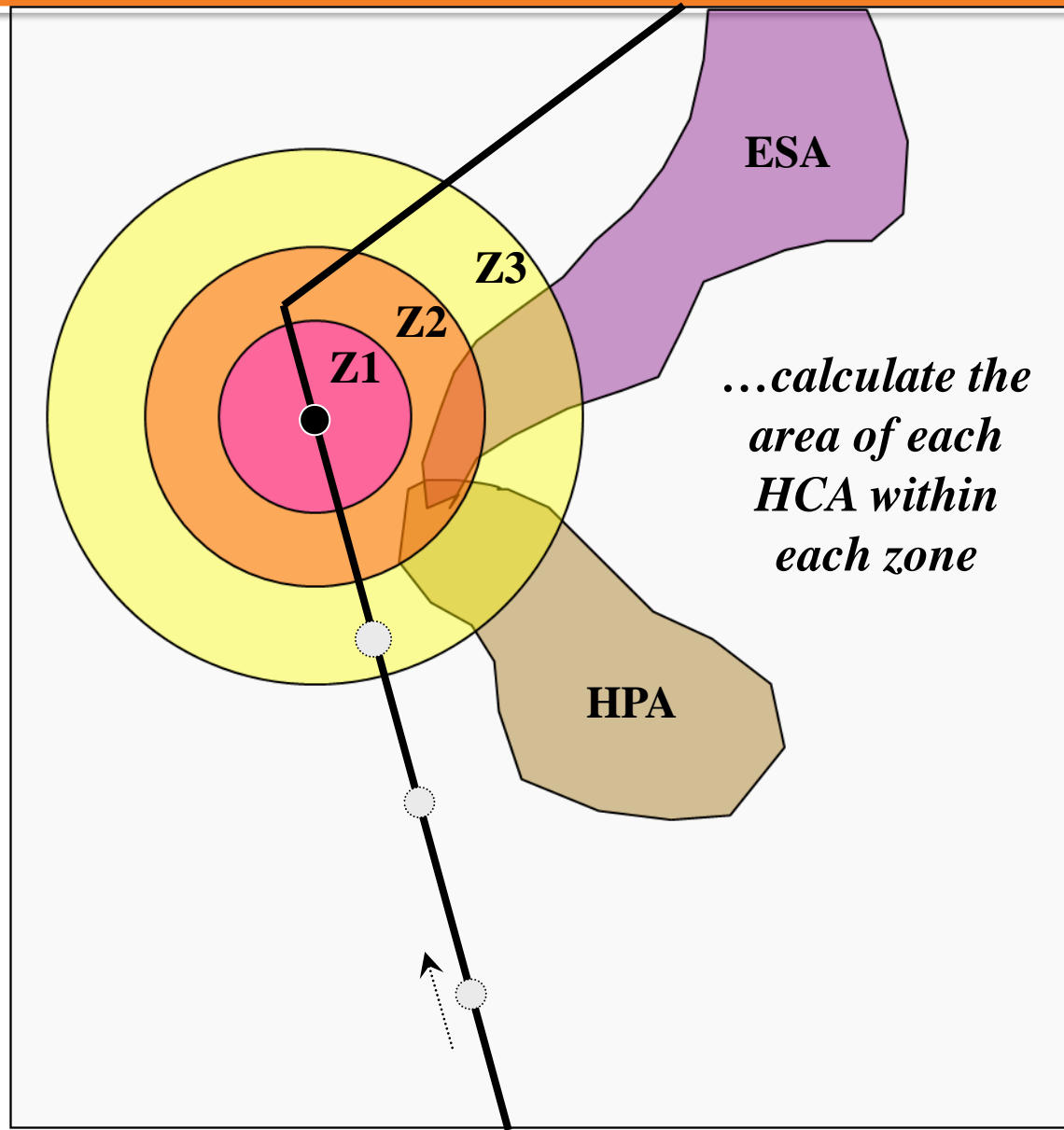


## Step 4: Determine Length of Waterways in Each Zone *(Line Features)*

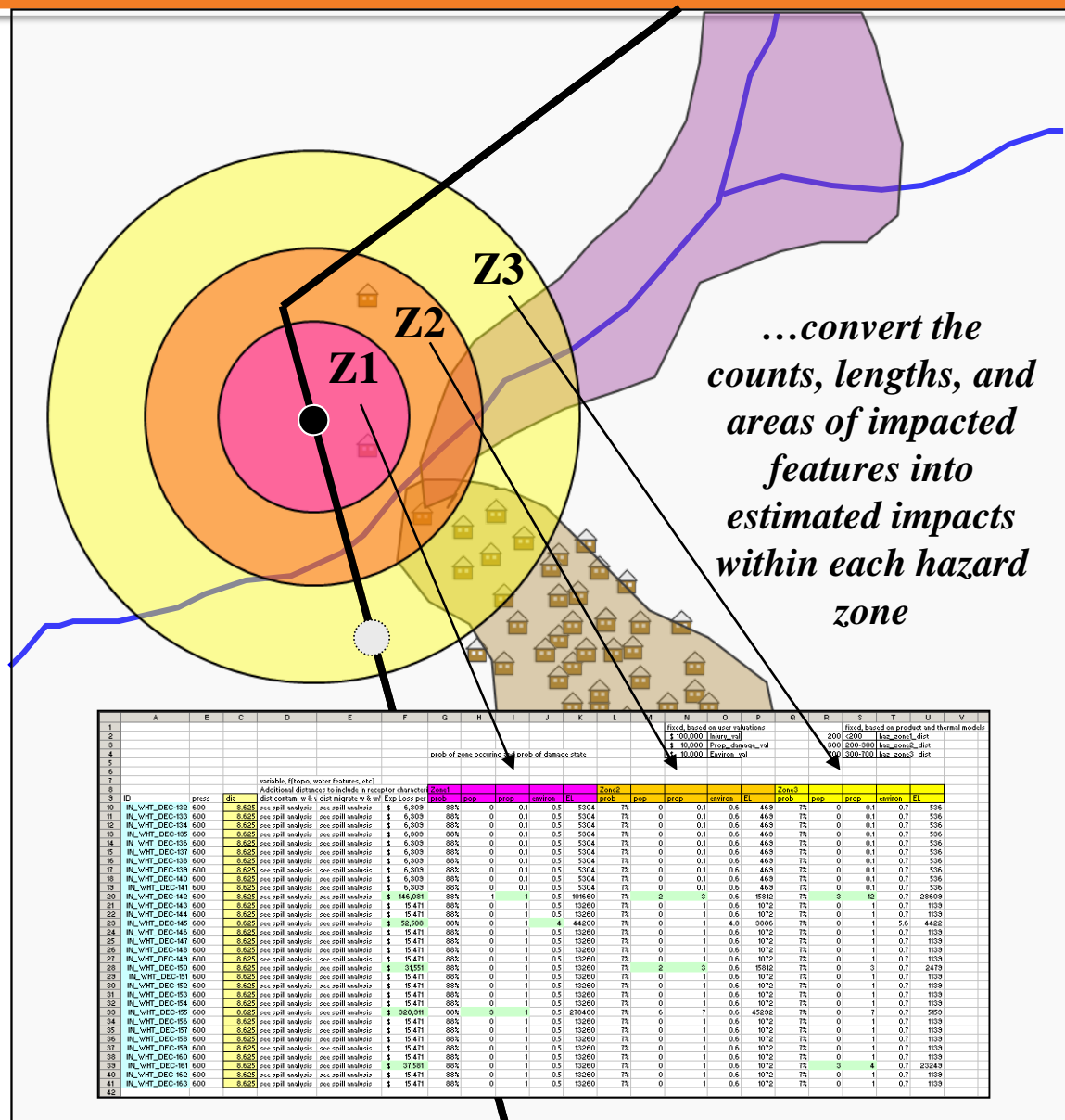




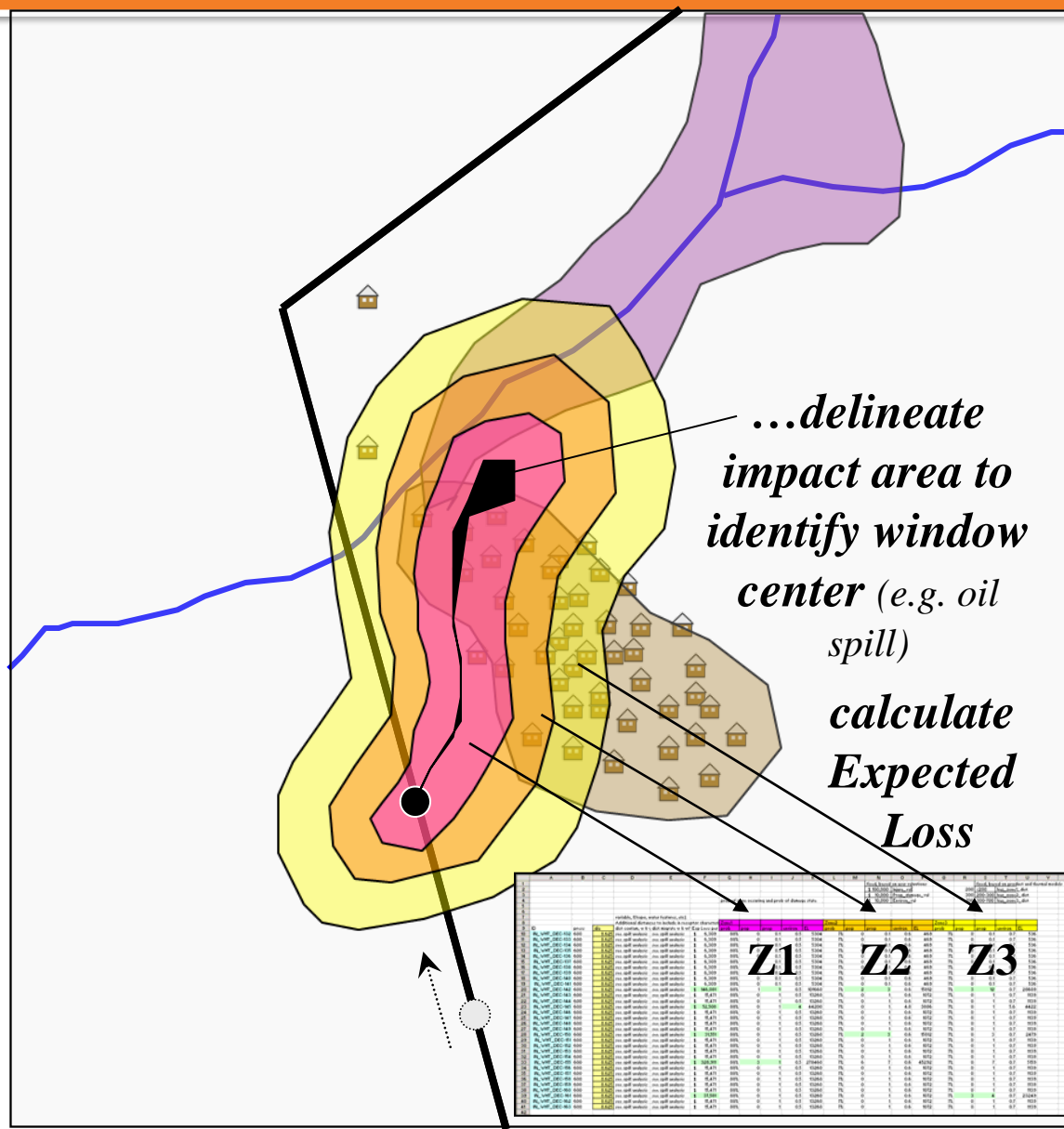
## Step 5: Determine Area of HCAs in Each Zone *(Polygon Features)*



## Summarize Impacted Receptors *(Data Table)*



# Hazard Zones & Consequence Estimates



***The Sliding Impact  
Area based on—***

- *Product specifications*
- *Spill quantity*
- *Terrain configuration*
- *Infiltration, evaporation and Pooling*

# Expected Loss Calcs *(Probability \* Impacted Feature Valuation)*

	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U			
1																			
2		Probability of zone occuring and Probability of damage state							fixed, based on user valuations				fixed, based on product & thermal models						
3									\$ 100,000	Injury_val			200	<200	haz_zone1_dist				
4									\$ 10,000	Prop_damage_val			300	200-300	haz_zone2_dist				
5									\$ 10,000	Environ_val			700	300-700	haz_zone3_dist				
6																			
8	Expected Loss	Zone 1					Potential Loss	Zone 2					Potential Loss	Zone 3					Potential Loss
9	per failure	Probability	Population	Property	Environ.		Probability	Population	Property	Environ.		Probability	Population	Property	Environ.				
10	\$ 6,309	88%	0	0.1	0.5	5304	7%	0	0.1	0.6	469	7%	0	0.1	0.7	536			
11	\$ 6,309	88%	0	0.1	0.5	5304	7%	0	0.1	0.6	469	7%	0	0.1	0.7	536			
12	\$ 6,309	88%	0	0.1	0.5	5304	7%	0	0.1	0.6	469	7%	0	0.1	0.7	536			
13	\$ 6,309	88%	0	0.1	0.5	5304	7%	0	0.1	0.6	469	7%	0	0.1	0.7	536			
14	\$ 6,309	88%	0	0.1	0.5	5304	7%	0	0.1	0.6	469	7%	0	0.1	0.7	536			
15	\$ 6,309	88%	0	0.1	0.5	5304	7%	0	0.1	0.6	469	7%	0	0.1	0.7	536			
16	\$ 6,309	88%	0	0.1	0.5	5304	7%	0	0.1	0.6	469	7%	0	0.1	0.7	536			
17	\$ 6,309	88%	0	0.1	0.5	5304	7%	0	0.1	0.6	469	7%	0	0.1	0.7	536			
18	\$ 6,309	88%	0	0.1	0.5	5304	7%	0	0.1	0.6	469	7%	0	0.1	0.7	536			
19	\$ 6,309	88%	0	0.1	0.5	5304	7%	0	0.1	0.6	469	7%	0	0.1	0.7	536			
20	\$ 146,081	88%	1	1	0.5	101660	7%	2	3	0.6	15812	7%	3	12	0.7	28609			
21	\$ 15,471	88%	0	1	0.5	13260	7%	0	1	0.6	1072	7%	0	1	0.7	1139			
22	\$ 15,471	88%	0	1	0.5	13260	7%	0	1	0.6	1072	7%	0	1	0.7	1139			
23	\$ 52,508	88%	0	1	4	44200	7%	0	1	4.8	3886	7%	0	1	5.6	4422			
24	\$ 15,471	88%	0	1	0.5	13260	7%	0	1	0.6	1072	7%	0	1	0.7	1139			
25	\$ 15,471	88%	0	1	0.5	13260	7%	0	1	0.6	1072	7%	0	1	0.7	1139			

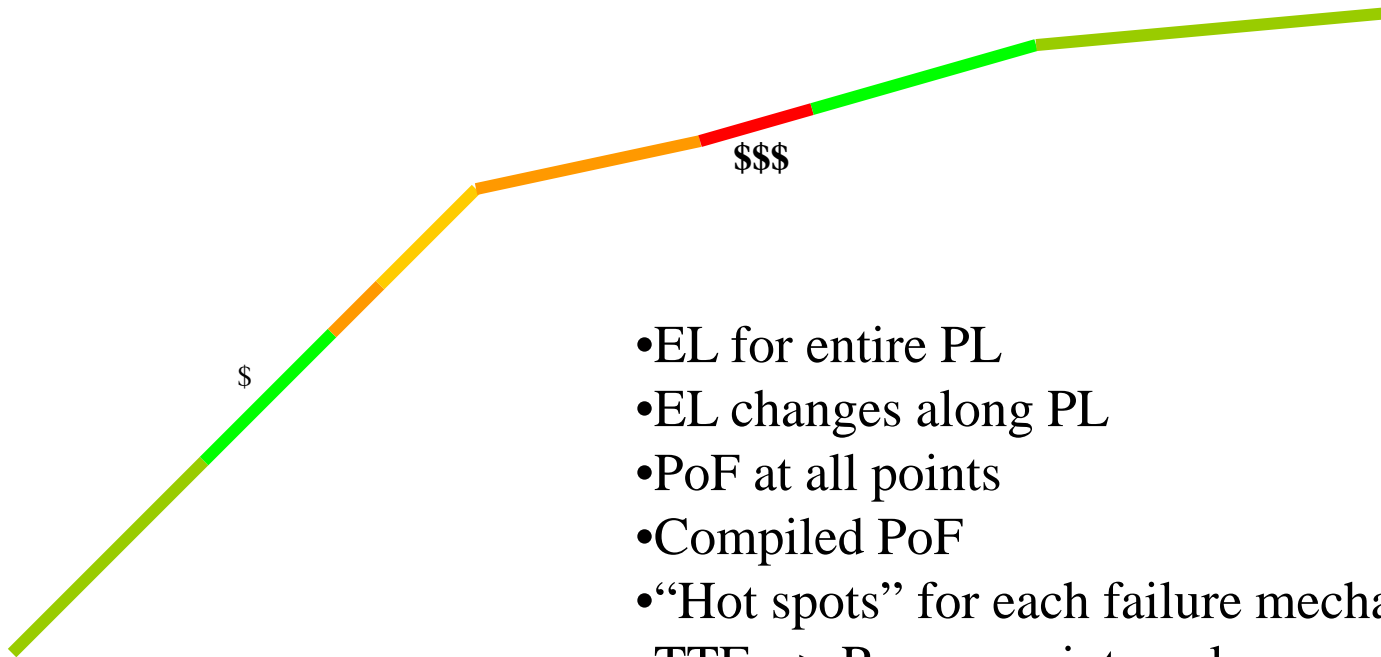
Each row represents one pipeline release location

Expected Loss is a function of each Zone's Probability of occurring and the Zone's Potential Loss

Expected Loss = (Z1\_Prob \* Z1\_PLoss) + (Z2\_Prob \* Z2\_PLoss) + (Z3\_Prob \* Z3\_PLoss)

$EL_{20} = (.88 * 101660) + (.07 * 15812) + (.07 * 28609) = \$146,081$  ... considerable risk exposure at this location

# Visualization of Risks



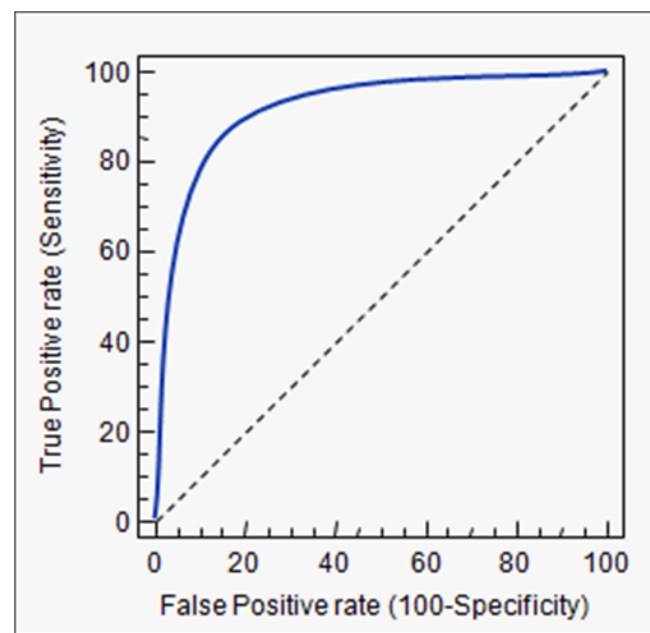
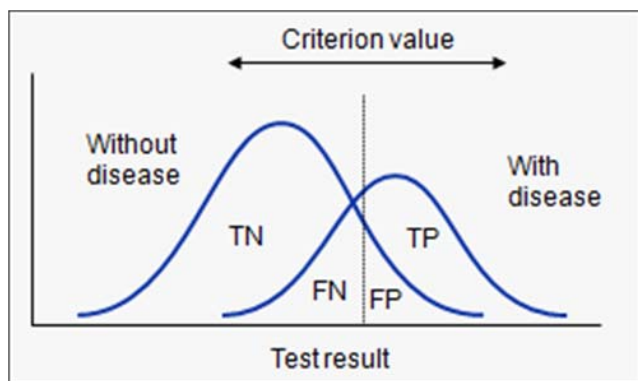
- EL for entire PL
- EL changes along PL
- PoF at all points
- Compiled PoF
- “Hot spots” for each failure mechanism
- TTF --> Re-assess interval

If you put tomfoolery into a computer, nothing comes out of it but tomfoolery. But this tomfoolery, having passed through a very expensive machine, is somehow ennobled and no-one dares criticize it.

- Pierre Gallois

# Receiver Operating Characteristic (ROC) Curve

statistical perspective	management perspective	public perspective
false positive	false alarm	crying wolf
false negative	missed alarm	wolf in sheep's clothing
true positive	actual alarm	wolf in plain sight
true negative	no alarm	no wolf

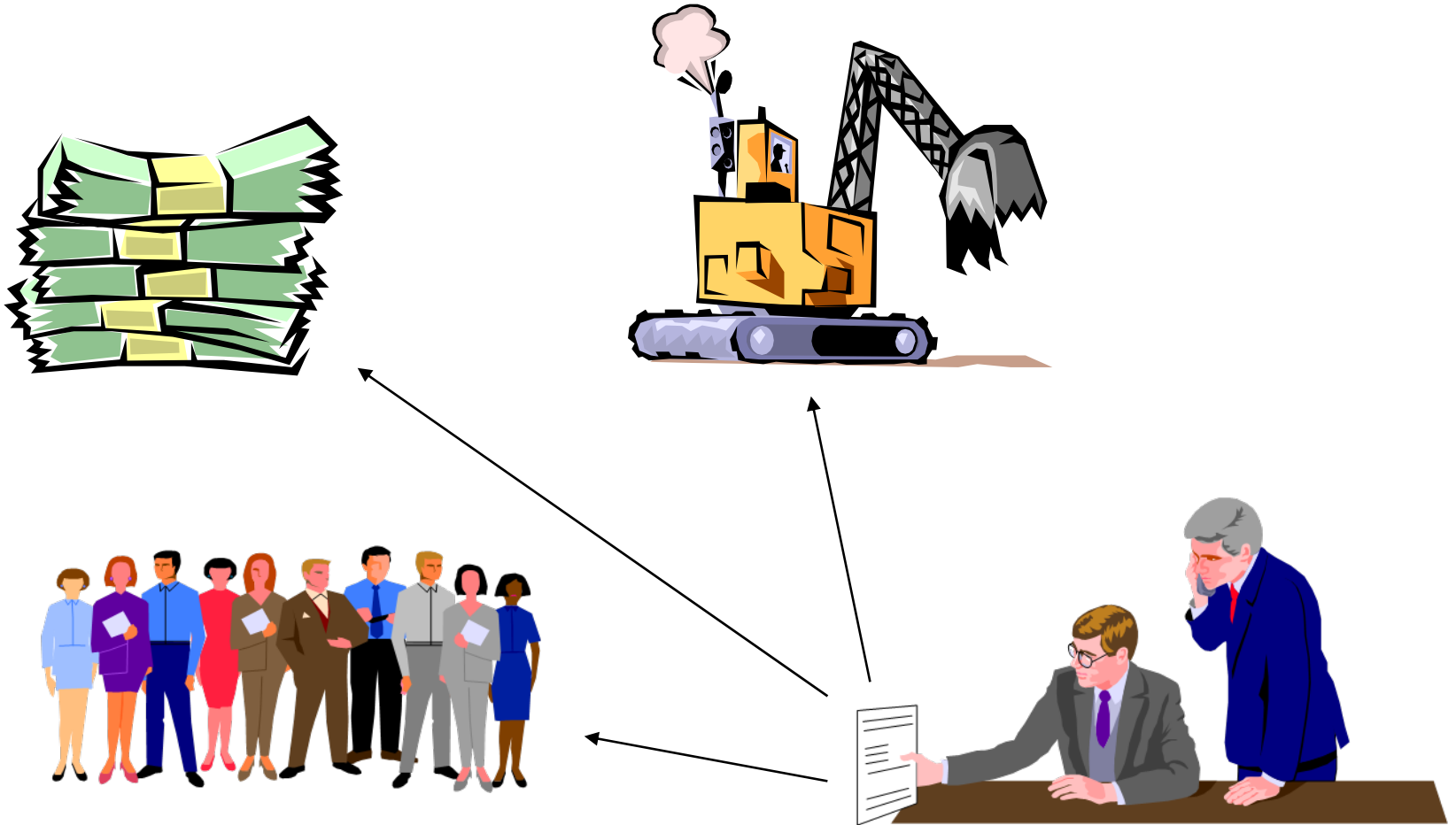


Can you tolerate 20% FP in exchange for only missing one in one-hundred?

# Optimizing O&M



# Resource Allocation Modeling



# Responding to Changes Along ROW

Risk-based thinking to avoid inefficient, one-size-fits-all solutions

Example:

Increased CoF potential

- Change CoF
  - Product, pressure, ignition, containment, response
- Change PoF
  - Design factors
  - Respond to threat(s)
    - Increase patrol
    - Protective slab
    - Surveys: coating, CP
    - Training
    - Geotech study

# Reported Mitigation Benefits

Mitigation	Impact on risk
Increase soil cover	56% reduction in mechanical damage when soil cover increased from 1.0 to 1.5 m
Deeper burial	25% reduction in impact failure frequency for burial at 1.5 m; 50% reduction for 2m; 99% for 3m
Increased wall thickness	90% reduction in impact frequency for >11.9-mm wall or >9.1-mm wall with 0.3 safety factor
Concrete slab	Same effect as pipe wall thickness increase
Concrete slab	Reduces risk of mechanical damage to “negligible”
Underground tape marker	60% reduction in mechanical damage
Additional signage	40% reduction in mechanical damage
Increased one-call awareness and response	50% reduction in mechanical damage
Increased ROW patrol	30% reduction in mechanical damage
Increased ROW patrol	30% heavy equipment-related damages; 20% ranch/farm activities; 10% homeowner activities
Improved ROW, signage, public education	5–15% reduction in third-party damages

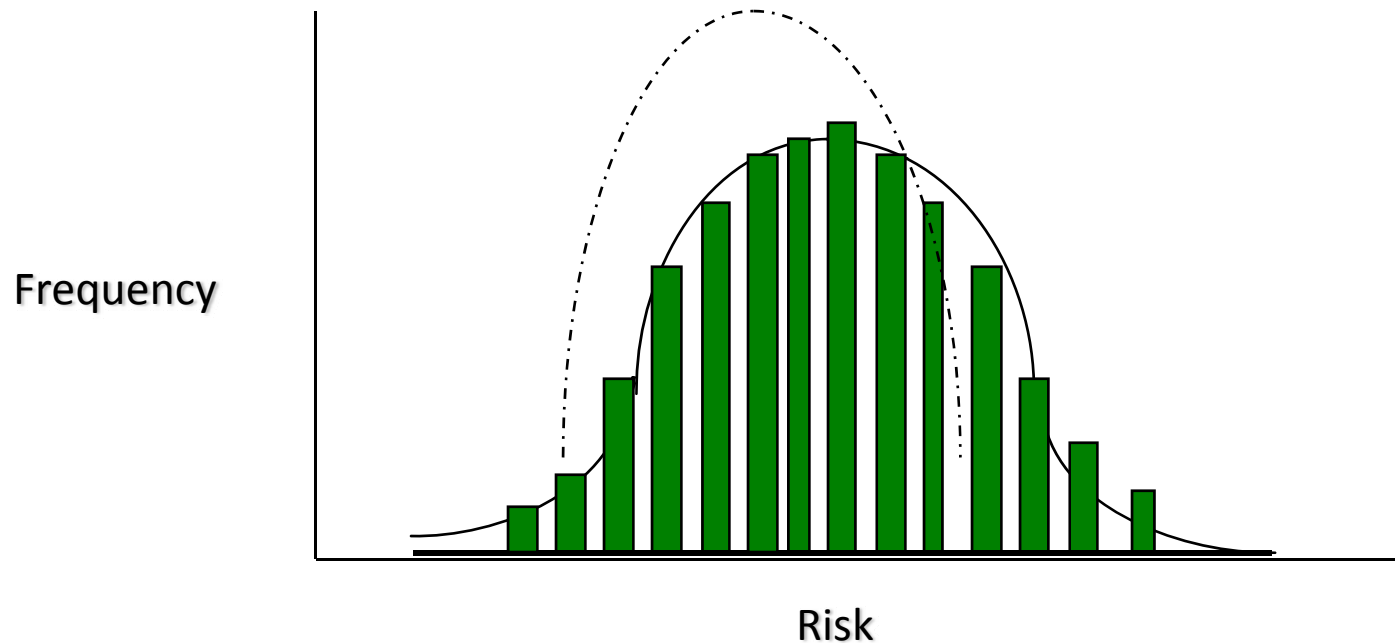
# Risk Management Options

<u>Resource Allocation Choice</u>	<u>Cost Impact</u>	<u>Risk Impact</u>
Increase Public Education	+ \$4000	- 0.8%
Perform Close Interval Survey	+ \$11000	- 2.6%
Reduce Air Patrol	- \$7600	+ 1.1%
Perform Hydrostatic Test	+ \$67000	- 8.2%

# Action Triggers / Strategies

When to take action

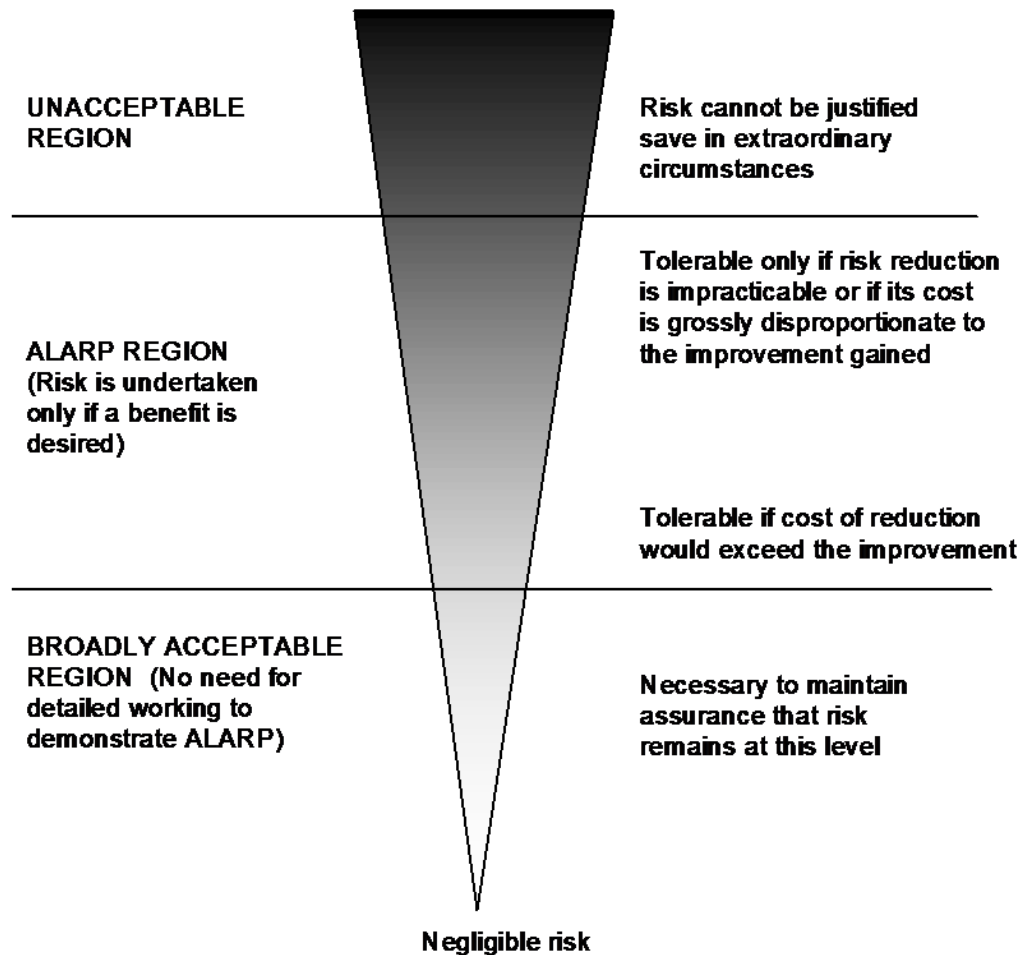
Proportional level of action



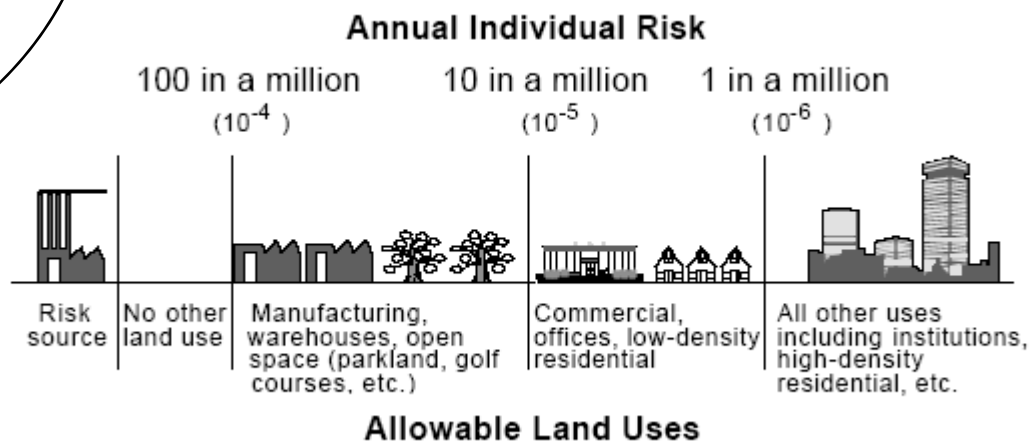
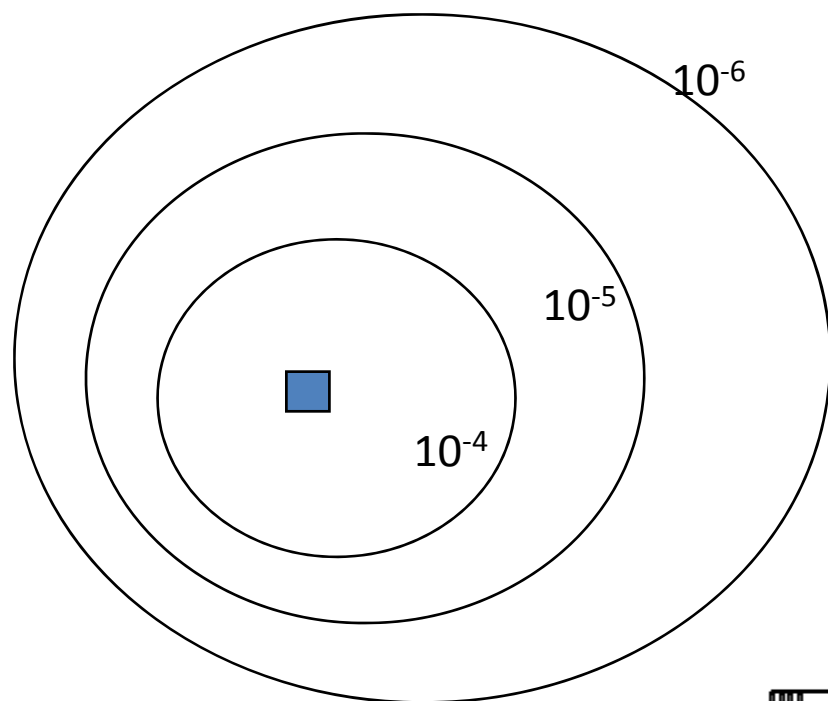
# What is “Safe Enough”?

- Many risk levels are considered insignificant or tolerable
  - Regulatory precedents
    - ALARP
    - land use/facility siting
    - Environmental clean up criteria
    - EIS, EA
  - Industry precedents
    - Reliability Based Design
    - Limit state
  - Often measured in terms of fatalities
- Philosophical challenges placing this in IMP context
  - ‘acceptable risk’ argument is not explicitly recognized in IMP
  - very low risk levels can be shown in many covered segments, especially when short

# Acceptable Risk



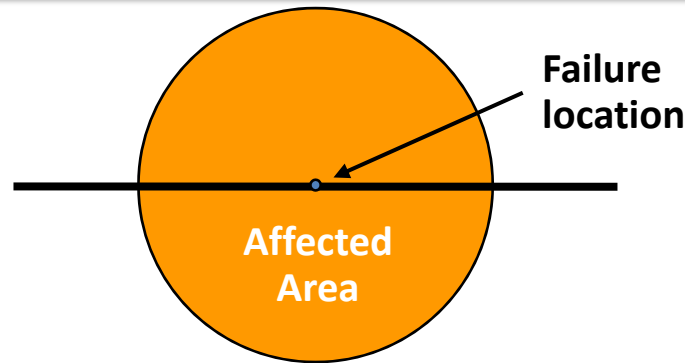
# Canadian Risk-Based Land Uses





# Reliability Based Design

Safety risk



**Number of people affected =  $A \times P \times \rho$**

**Affected area - proportional to  $pd^2$**

**Ignition probability - proportional to  $d$**

**Population density**

**Expected number of people affected  $\propto \rho pd^3$**

*Nessim et al. Target Reliability Levels for Design and Assessment of Onshore Natural Gas Pipelines. International Pipeline Conference, Calgary, Alberta, 2004*

# New Possibilities: Reliability Targets

## PRCI work

- Acceptable risk as implied by current regs & stds
- Based on probability of fatality
- Considers both individual and societal risk criteria
- Annex in CSA Z662; considered for ASME B31.8
- Tolerable PoF: 5E-5 failures per km-yr in Class 3

$$R_T = \begin{cases} 1 - \frac{9}{(\rho PD^3)^{0.66}} & \rho PD^3 \leq 1.0 \times 10^5 \\ 1 - \frac{450}{\rho PD^3} & 1.0 \times 10^5 < \rho PD^3 \leq 6.0 \times 10^7 \\ 1 - \frac{2.1 \times 10^7}{(\rho PD^3)^{1.6}} & \rho PD^3 > 6.0 \times 10^7 \end{cases}$$

(Nessim, et al, IPC 2002, 2004, 2006)

# New Possibilities: Optimizing Decisions

## **Unprecedented opportunities to understand risk issues**

- New Tools & Techniques
- New ways of thinking emerging

# Range of Opportunities

From

Tweaking existing O&M programs and design protocols

To

Establishing corporate/regional/national acceptable risk levels

*He who shoots at nothing, hits nothing*

Chinese proverb